



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	6523	PISTON AND PISTON PIN ASSEM	8		
1	737	6615	PISTON AND PISTON PIN ASSEM	AR		
2	39	67127	PISTON RING (STANDARD)	8		
2	39	67128	PISTON RING (.030 O.S.)	AR		
3/4	23	818473	BEARING SET (STANDARD)	1		
3/4	23	818474	BEARING SET (.001 U.S.)	AR		
3/4	23	818475	BEARING SET (.002 U.S.)	AR		
3/4	23	818476	BEARING SET (.010 U.S.)	AR		
3/4	23	818477	BEARING SET (.020 U.S.)	AR		
5	17	35312	DOWEL PIN (1/4" DIA.)	1		
6	26	14756	OIL SEAL	1		3
7	230	5534	FLYWHEEL	1		
8	10	49845	SCREW	6		
10		19750T	DRIVE PLATE	1		
11	10	35091	SCREW	4		
12	13	35048	LOCKWASHER	4		
13	614	3553	CONNECTING ROD ASSEMBLY	8		
14	10	52192	BOLT	16		
15	11	37493	NUT	16		
16	23	85726	BEARING SET (STANDARD)	8		
16	23	85727	BEARING UNIT (PAIR) (.001 U.S.)	AR		
16	23	85728	BEARING UNIT (PAIR) (.002 U.S.)	AR		
16	23	85691	BEARING UNIT (PAIR) (.010 U.S.)	AR		
16	23	85729	BEARING UNIT (PAIR) (.020 U.S.)	AR		
17	429	6612	CRANKSHAFT	1		
18	28	34466	KEY	2		